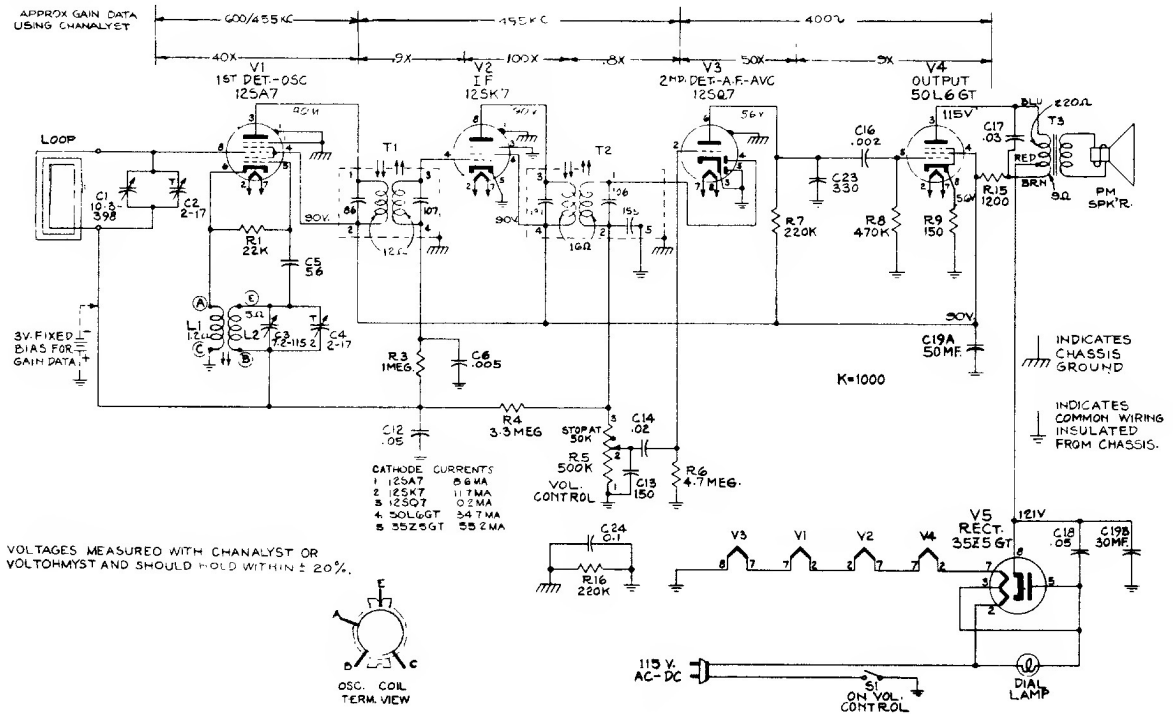




# RCA VICTOR

## 8X541, 8X542, 8X547

Chassis No. RC-1065, RC-1065A



### Alignment Procedure

**Cathode-Ray Alignment** is the preferable method. Connections for the oscilloscope are shown in the schematic diagram.

**Output Meter Alignment.**—If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

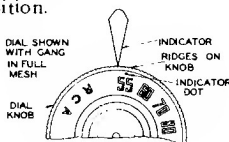
**Test-Oscillator.**—For all alignment operations, connect the low side of the test-oscillator to the receiver chassis, and keep the oscillator output as low as possible to avoid a-v-c action.

On AC operation an isolation transformer (115 v./115 v.) may be necessary for the receiver if the test oscillator is also AC operated.

### Dial Centering:

If the mounting of the tuning condenser has been disturbed, it may be necessary to adjust its position after replacing the chassis in the cabinet. This may be done in the following manner:

1. Install chassis and tighten the three mounting screws.
2. Replace tuning knob.
3. Loosen the two screws which hold the tuning condenser mounting bracket to the chassis.
4. Adjust the position of the tuning condenser mounting bracket so that the tuning knob may be rotated without binding on the cabinet. With tuning condenser plates fully meshed the dial should be in the position indicated below.
5. The two screws should then be tightened to maintain this position.



Steps	Connect the high side of test-oscillator to—	Tune test-osc. to—	Turn radio dial to—	Adjust the following for max. output
1	12SK7 1-F grid through 0.1 mfd. capacitor	455 kc	Quiet-point 1600 kc end of dial	T2 (Top and bottom) 2nd 1-F trans.
2	Stator of C1 through 0.1 mfd.			*T1 (top and bottom) 1st 1-F trans.
3	Short wire placed near loop to radiate signal	1600 kc	1600 kc	C4 (osc.)
4		1400 kc	1400 kc	†C2 (ant.)
5		600 kc	600 kc	L2 (osc.) Rock gang
6	Repeat steps 3, 4 and 5.			

\*Do not readjust T2 when test oscillator is connected to C1.  
†When adjusting C2 (ant. trimmer) it is necessary to have the loop in the same position and spacing as it will have when assembled in the cabinet. This spacing is 3/4" from chassis to loop.

